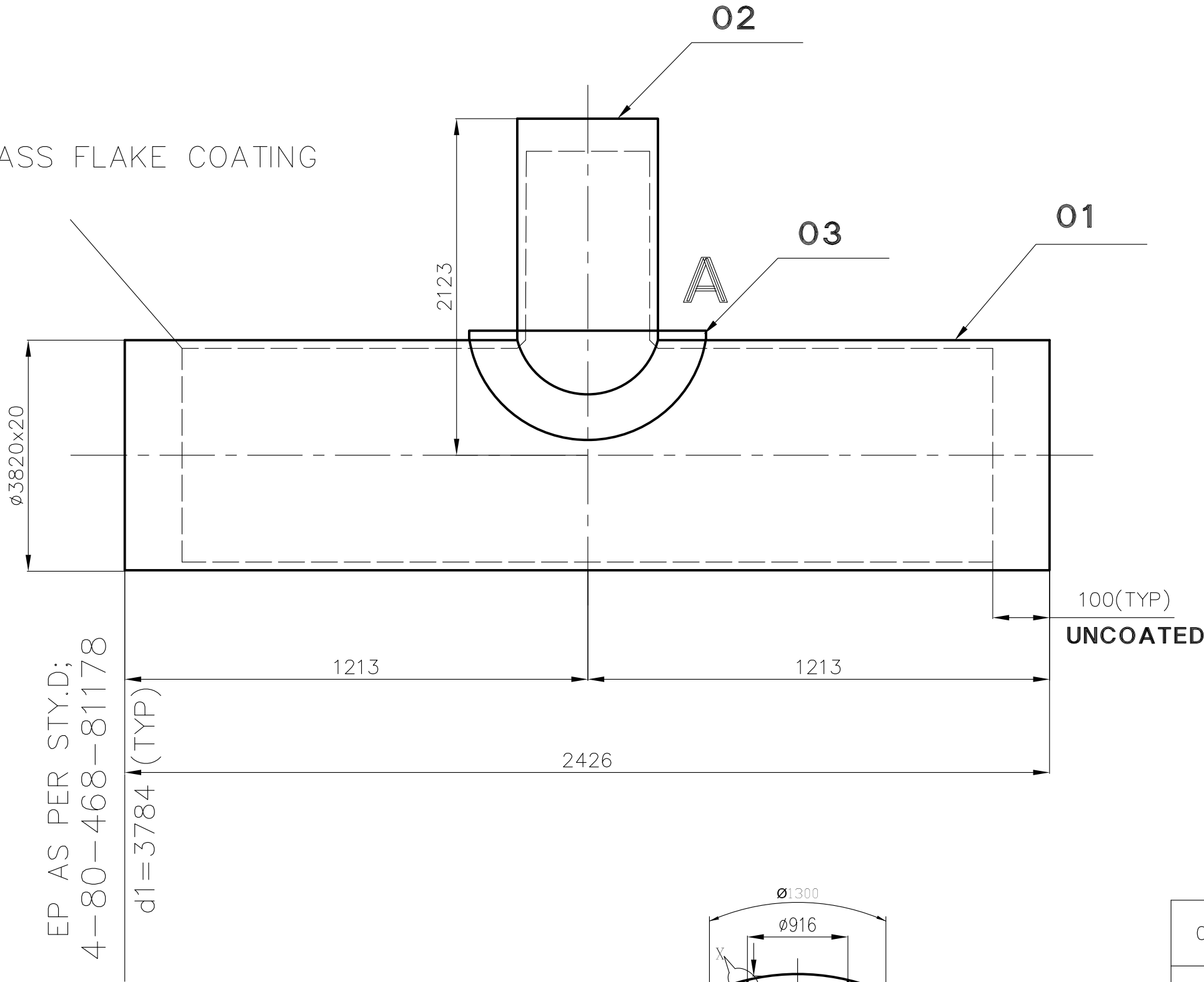


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-468-33957

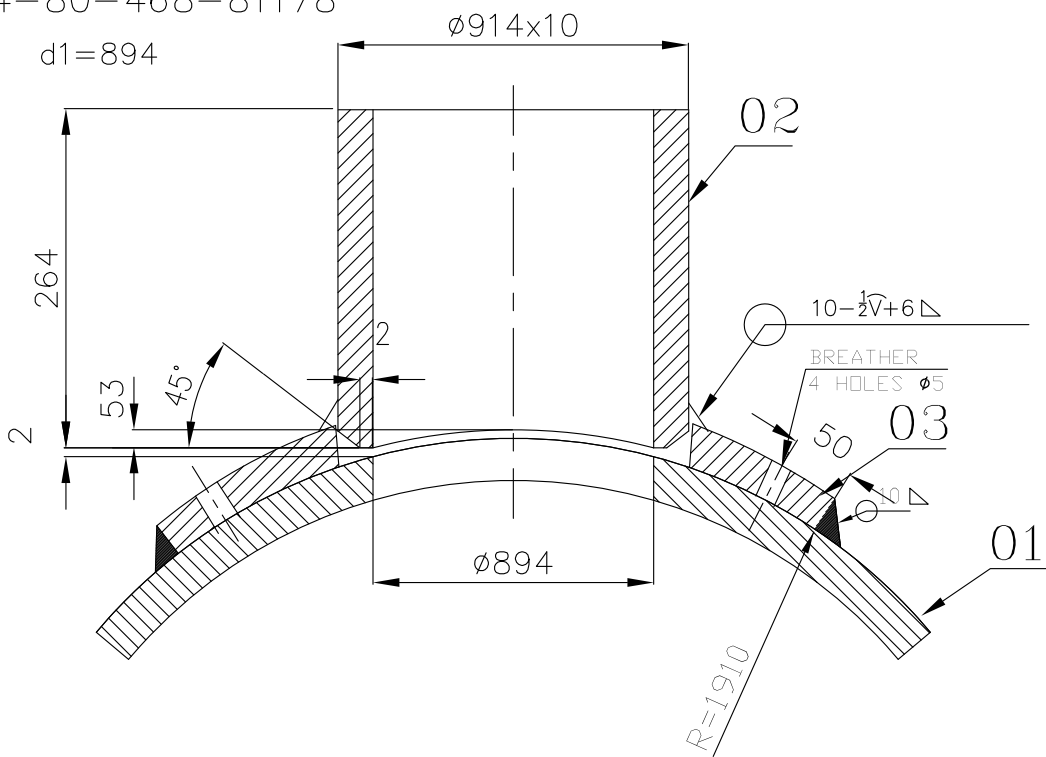
DRAWING No

GLASS FLAKE COATING

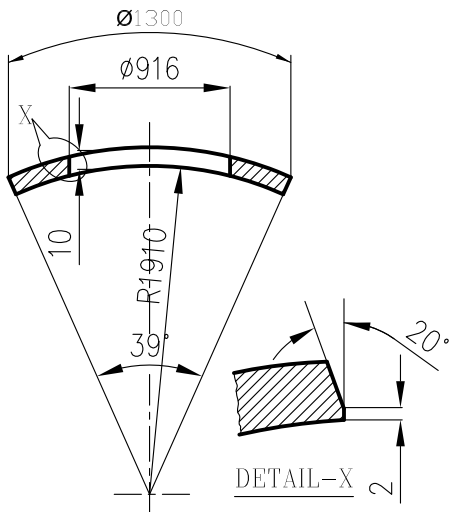


EP AS PER STY.D;
4-80-468-81178
d1=3784 (TYP)

EP AS PER STY.D;
4-80-468-81178
d1=894



DETAIL - A



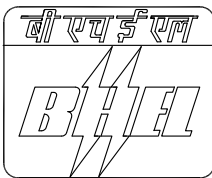
DETAIL OF ITEM No.-03

NOTES: -

- PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
- WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- FULL PENETRATION OF WELDS TO BE ENSURED
- SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION.
FOR DETAILS REFER DWG.NO. 3-80-468-33980 (FOR OD2132) , 3-80-468-31263 (FOR OD2540) AND 3-80-468-33979 (FOR OD3820)
- INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4-80-468-81177
- GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

03	PAD PLATE; T=10MM OD1300; ID916	3-80-468-33957		15 211 098 0000		52	463
				IS 2062 Fe410B			1
02	P.F.PIPE ø914x10 ; L=267	3-80-468-33952	01	15 211 098 0000		59	538
				IS 2062 Fe410A			1
01	P.F.PIPE ø3820x20 ; L=2426	3-80-468-33905	24	15 011 150 0000		4546	249
				IS 2062 Fe410A			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A - C	UNIT WT.	
			VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
	BABU		16.10.2017	
	SURESH		16.10.2017	
	SESHAGIRI		16.10.2017	

REV 01	DATE	ALTERED APPROVED
ZONE		

DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
CODE	C / M / F		N.T.S			
TITLE FABRICATED UNEQT OD 3820/914				CARD CODE U 01	DRAWING No. 3-80-468-33957	REV 00